

# CELANYL® A3 H J20 NC 1102/T/01

## CELANYL®

Toughened grade for outstanding impact resistance over a wide temperature range.

### Product information

Resin Identification	PA66-I	ISO 1043
Part Marking Code	>PA66-I<	ISO 11469
Continuous Service Temperature	120 °C	IEC 60216-1

### Rheological properties

	dry/cond.		
Viscosity number	145/*	cm <sup>3</sup> /g	ISO 307, 1628
Moulding shrinkage range, parallel	1.6 - 2	%	ISO 294-4, 2577
Moulding shrinkage range, normal	1.6 - 2	%	ISO 294-4, 2577

### Typical mechanical properties

	dry/cond.		
Tensile modulus	1880/-	MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	48/-	MPa	ISO 527-1/-2
Tensile strain at break, 50mm/min	75/-	%	ISO 527-1/-2
Charpy notched impact strength, 23°C	65/-	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	24/-	kJ/m <sup>2</sup>	ISO 179/1eA
Ball indentation hardness, H 961/30	100/-	MPa	ISO 2039-1
Poisson's ratio	0.41 /-[C]		
[C]: Calculated			

### Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	265/*	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	75/*	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	160/*	°C	ISO 75-1/-2

### Flammability

FMVSS Class	B	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	31 mm/min	ISO 3795 (FMVSS 302)

### Electrical properties

	dry/cond.		
Volume resistivity	1E13/-	Ohm.m	IEC 62631-3-1
Comparative tracking index	600/-		IEC 60112

### Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1.7/*	%	Sim. to ISO 62
Water absorption, 2mm	7/*	%	Sim. to ISO 62
Density	1070/-	kg/m <sup>3</sup>	ISO 1183

### Injection

Drying Recommended	yes	
Drying Temperature	80 °C	
Drying Time, Dehumidified Dryer	2 - 4 h	
Processing Moisture Content	≤0.15 %	
Melt Temperature Optimum	290 °C	

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Min. melt temperature	280 °C
Max. melt temperature	300 °C
Screw tangential speed	≤0.3 m/s
Mold Temperature Optimum	80 °C
Min. mould temperature	50 °C
Max. mould temperature	100 °C

### Characteristics

Processing	Injection Moulding
Delivery form	Granules
Special characteristics	High impact or impact modified, Heat stabilised or stable to heat